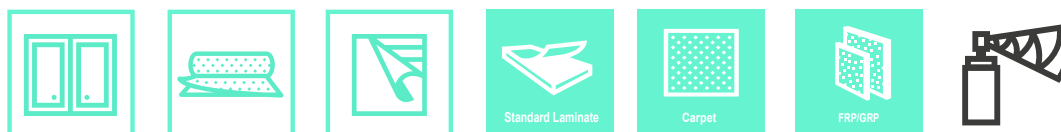


M80 HIGH TEMP SPRAY CONTACT ADHESIVE

DATA SHEET
TensorGrip



As part of our **MARINE** range, **M80** is a web spray adhesive designed for use on cabinets, flooring and walls using the substrates listed above.

PRODUCT DESCRIPTION

TensorGrip M80 is a high performance spray contact adhesive formulated for many bonding applications in marine outfitting where retained tackiness is required.

ADVANTAGES

- Excellent high coverage
- 80% of final strength achieved immediately
- Full strength achieved in 24 hours
- Fast drying with long open time
- Excellent green strength
- Over 220°F (105°C) temperature resistant
- No ODS (Ozone Depleting Substances)
- Qualifies for LEED®-NC & CI EQ Credit 4.4: laminating adhesives shall contain no urea formaldehyde resins

DIRECTIONS FOR USE

- **TensorGrip® M80** is designed as a portable, self-contained spray system for field or shop applications.
- Apply adhesive to one or both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is over 80%; however, porous surfaces may need a second coat. Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in 1-3 days.
- Canister system will spray adequately above 60° F. Canister system should be kept in warm area. In the event that the canister gets abnormally chilled, freezes or gives poor or sputtering spray, it should be warmed up before continued usage. Warming canister by immersion in warm water is recommended.
- Notice!!! Do not store at temperatures over 120° F.

CANISTER STORAGE/CHANGE OVER

- If you choose to leave the hose and spray gun on the canister, leave the valve on the canister open. Do not disconnect the hose/gun from the canister. Close and lock the spray gun.
- To change or disconnect canister: turn canister valve to the off position, spray out remaining adhesive left in the hose, disconnect the spray hose and gun from the canister.
- Reconnect the spray hose to a new canister of adhesive. OR if you are NOT connecting to a new canister, connect hose to canister of cleaning solvent (sold separately) and spray out until liquid is clear which indicates that the hose and gun is clean.

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M80 HIGH TEMP SPRAY CONTACT ADHESIVE

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CHEMICAL TECHNICAL DATA

TYPICAL PROPERTIES

- Total Solids 22-28%
- VOC Content 0 g/L
- Color Clear
- System Flammability Non-Flammable adhesive; Flammable propellant
- Solvent System Methylene Chloride
- Dry time 2-4 mins dependent on temp & humidity
- Open time Long
- Shelf Life 18 months from date of manufacture

PACKAGING

- 650ml Aerosol Cans
- 22L Disposable Canister
- 108L Returnable Canister
- 216L Returnable Canister

STORAGE

HANDLING & STORAGE

- Consult Material Safety Data Sheet prior to use.
- Do not store at temperatures over 120°F/50°C.
- Avoid exposure to direct sunlight.
- Do not store directly on concrete floor.
- Always store above 60°F/15°C
- When connected, keep valve open and hose pressurized at all times
- Always test our adhesives to determine suitability for your particular application prior to use in production

DISCLAIMER OF WARRANTY: Quin Global makes neither warranty of merchantability or fitness for any use nor any other warranty, express or implied, in the sales of its products. Buyer assumes all risk and liability for the results obtained by the use of its products, whether used singly or in combination with other products.

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SAFETY DATA SHEET
Tensorgrip M80AA High Temp Contact Adhesive

1. Identification

Product identifier

Product name Tensorgrip M80AA High Temp Contact Adhesive

Product number USA

Recommended use of the chemical and restrictions on use

Application Aerosol Spray Adhesive

Details of the supplier of the safety data sheet

Supplier Quin Global
 5710 F St
 (402) 731 3636
 (402) 731 1473
 marketing.us@quin-global.com

Emergency telephone number

Emergency telephone Chemtrec: 1 800 424 9300 (Mon - Fri) 09:00 - 16:00

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Aerosol 2 - H223, H229 Press. Gas, Compressed - H280

Health hazards Acute Tox. 3 - H301 Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Carc. 2 - H351 STOT SE 3 - H335, H336 STOT RE 2 - H373

Environmental hazards Not Classified

Human health The liquid may be irritating to eyes, respiratory system and skin. Symptoms following overexposure may include the following: Headache. Dizziness. Nausea, vomiting.

Label elements

Pictogram



Signal word

Danger

Tensorgrip M80AA High Temp Contact Adhesive

Hazard statements	<p>H223 Flammable aerosol. H280 Contains gas under pressure; may explode if heated. H301 Toxic if swallowed. H315 Causes skin irritation. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness. H351 Suspected of causing cancer. H373 May cause damage to organs through prolonged or repeated exposure.</p>
Precautionary statements	<p>P302+P352 If on skin: Wash with plenty of water. P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P312 Call a poison center/doctor if you feel unwell. P332+P313 If skin irritation occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention.</p>
Supplemental label information	AT(o) 15.0% of the mixture consists of ingredient(s) of unknown acute oral toxicity.
Contains	Methylene Chloride, Isobutane, Propane

Other hazards

This product does not contain any substances classified as PBT or vPvB.

3. Composition/information on ingredients

Substances

Mixtures

Methylene Chloride 30-60% CAS number: 75-09-2
Classification Acute Tox. 3 - H301 Acute Tox. 4 - H312 Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Carc. 2 - H351 STOT SE 3 - H335, H336 STOT RE 2 - H373
Isobutane 10-30% CAS number: 75-28-5
Classification Flam. Gas 1 - H220 Press. Gas, Compressed - H280

Tensorgrip M80AA High Temp Contact Adhesive

Propane	10-30%
CAS number: 74-98-6	
Classification	
Flam. Gas 1 - H220	
Press. Gas, Liquefied - H280	
Acute Tox. 4 - H332	
Simple Asphyxiant - USH03	

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

General information	Remove affected person from source of contamination. Place unconscious person on their side in the recovery position and ensure breathing can take place. Get medical attention if any discomfort continues.
Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention.
Ingestion	Get medical attention immediately. Never give anything by mouth to an unconscious person. Do not induce vomiting. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing.
Skin Contact	Remove affected person from source of contamination. Wash skin thoroughly with soap and water. Remove contaminated clothing. Get medical attention if any discomfort continues.
Eye contact	Remove any contact lenses and open eyelids wide apart. Only remove contact lenses if the person is conscious, coherent and they can remove them themselves. If adhesive bonding occurs, do not force eyelids apart. Continue to rinse for at least 15 minutes. If in doubt, get medical attention promptly. Show this Safety Data Sheet to the medical personnel.

Most important symptoms and effects, both acute and delayed

General information	High concentrations may cause central nervous system depression resulting in headaches, dizziness and nausea. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	Prolonged or repeated exposure may cause the following adverse effects: Irritation of nose, throat and airway. Coughing. Headache.
Ingestion	Prolonged or repeated exposure may cause the following adverse effects: Gastrointestinal symptoms, including upset stomach. Nausea, vomiting. Diarrhea.
Skin contact	Prolonged contact may cause redness, irritation and dry skin.
Eye contact	Prolonged or repeated exposure may cause the following adverse effects: Irritation and redness, followed by blurred vision.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	Extinguish with alcohol-resistant foam, carbon dioxide or dry powder.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

Special hazards arising from the substance or mixture

Tensorgrip M80AA High Temp Contact Adhesive

Specific hazards Pressurized container: Must not be exposed to temperatures above 50°C/120°F Vapors are heavier than air and may spread near ground and travel a considerable distance to a source of ignition and flash back. Containers can burst violently or explode when heated, due to excessive pressure build-up.

Advice for firefighters

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions For personal protection, see Section 8. No smoking, sparks, flames or other sources of ignition near spillage.

Environmental precautions

Environmental precautions Avoid discharge into drains. Contain spillage with sand, earth or other suitable non-combustible material.

Methods and material for containment and cleaning up

Methods for cleaning up Stop leak if possible without risk. No smoking, sparks, flames or other sources of ignition near spillage. Avoid the spillage or runoff entering drains, sewers or watercourses. Eliminate all sources of ignition. Wash thoroughly after dealing with a spillage. Absorb in vermiculite, dry sand or earth and place into containers. Provide adequate ventilation.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Provide adequate ventilation. Avoid inhalation of vapors. Use approved respirator if air contamination is above an acceptable level. Container must be kept tightly closed when not in use. Use explosion proof electric equipment. Avoid discharge into drains or watercourses or onto the ground.

Advice on general occupational hygiene Do not eat, drink or smoke when using this product.

Conditions for safe storage, including any incompatibilities

Storage precautions Keep away from heat, sparks and open flame. Keep container tightly closed. Keep only in the original container. Pressurized container: Must not be exposed to temperatures above 50°C/120°F

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

8. Exposure Controls/personal protection

Control parameters

Occupational exposure limits

Methylene Chloride

Long-term exposure limit (8-hour TWA): ACGIH 50 ppm
A3

Short-term exposure limit (15-minute): OSHA 125 ppm

Long-term exposure limit (8-hour TWA): OSHA 25 ppm

Isobutane

Tensorgrip M80AA High Temp Contact Adhesive

Long-term exposure limit (8-hour TWA): ACGIH 1000 ppm

Long-term exposure limit (8-hour TWA): NIOSH: National Institute of Occupational Safety and Health 800 ppm 1900 mg/m³

Propane

Long-term exposure limit (8-hour TWA): NIOSH: National Institute of Occupational Safety and Health 1800 mg/m³ 1000 ppm

Long-term exposure limit (8-hour TWA): OSHA 1800 ppm 1000 mg/m³

ACGIH = American Conference of Governmental Industrial Hygienists.

A3 = Confirmed Animal Carcinogen with Unknown Relevance to Humans.

OSHA = Occupational Safety and Health Administration.

Exposure controls

Protective equipment



Appropriate engineering controls

This product must not be handled in a confined space without adequate ventilation. Avoid inhalation of vapors and spray/mists. As this product contains ingredients with exposure limits, process enclosures, local exhaust ventilation or other engineering controls should be used to keep worker exposure below any statutory or recommended limits, if use generates dust, fumes, gas, vapor or mist.

Eye/face protection

Wear chemical splash goggles.

Hand protection

Use protective gloves.

Other skin and body protection

Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.

Hygiene measures

DO NOT SMOKE IN WORK AREA! Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke. Wash promptly with soap and water if skin becomes contaminated. Wash hands at the end of each work shift and before eating, smoking and using the toilet.

Respiratory protection

Respiratory protection must be used if the airborne contamination exceeds the recommended occupational exposure limit. If exposure levels are likely to be exceeded, use a full face mask fitted with an organic AXP3 filter for short term low level exposures. For long term or high level exposures, compressed airline breathing apparatus should be used.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Aerosol.
Color	Clear Red.
Odor	Organic solvents.
Initial boiling point and range	Not determined.
Flash point	Not determined.
Upper/lower flammability or explosive limits	Not determined.
Vapour density	Not determined.
Relative density	~ 1.22
Solubility(ies)	Negligibly soluble in water
Volatile organic compound	This product contains a maximum VOC content of 160.5 g/l.

Tensorgrip M80AA High Temp Contact Adhesive

10. Stability and reactivity

Stability	Stable at normal ambient temperatures and when used as recommended.
Conditions to avoid	Avoid heat, flames and other sources of ignition. Reducing agents. Avoid contact with the following materials: Oxidizing agents.
Materials to avoid	Strong oxidizing agents. Aluminum. Magnesium. Amines. Strong alkalis.
Hazardous decomposition products	Fire creates: Vapours/gases/fumes of: Carbon monoxide (CO). Carbon dioxide (CO ₂). Aldehydes. Hydrocarbons.

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 160.07532957

Acute toxicity - dermal

ATE dermal (mg/kg) 2,071.56308851

Acute toxicity - inhalation

ATE inhalation (gases ppm) 30,000.0

ATE inhalation (vapours mg/l) 73.33333333

Toxicological information on ingredients.

Methylene Chloride

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 2,000.0

Species Rat

ATE oral (mg/kg) 100.0

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 2,000.0

Species Rat

ATE dermal (mg/kg) 1,100.0

Acute toxicity - inhalation

Acute toxicity inhalation (LC₅₀ vapours mg/l) 52.0

Species Rat

ATE inhalation (vapours mg/l) 11.0

Carcinogenicity

Carcinogenicity Cancinogenicity - rat - inhalation Limited evidence of carcinogenicity in animal studies

Tensorgrip M80AA High Temp Contact Adhesive

Target organ for carcinogenicity Tumerigenic: Carcinogenic by RTECS criteria. Endocrine: Tumors

IARC carcinogenicity IARC Group 2B Possibly carcinogenic to humans.

NTP carcinogenicity Reasonably anticipated to be a human carcinogen.

Specific target organ toxicity - single exposure

STOT - single exposure May cause respiratory irritation. May cause drowsiness or dizziness

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Inhalation - May cause damage to organs through prolonged or repeated exposure
-Central nervous system Oral - May cause damage to organs through prolonged or repeated exposure
-Liver, blood.

General information RTECS: PA8050000

Isobutane

Toxicological effects No information available.

Carcinogenicity

Carcinogenicity Does not contain any substances known to be carcinogenic.

Inhalation Suffocation (asphyxiant) hazard

Skin Contact Spray will evaporate and cool rapidly and may cause frostbite or cold burns if in contact with skin.

Eye contact Spray will evaporate and cool quickly and may cause frostbite or cold burns if in contact with skin.

Propane

Acute toxicity - inhalation

Acute toxicity inhalation (LC₅₀ gases ppmV) 1,442.0

Species Rat

Acute toxicity inhalation (LC₅₀ vapours mg/l) 1,442.0

Species Rat

ATE inhalation (gases ppm) 4,500.0

ATE inhalation (vapours mg/l) 11.0

12. Ecological Information

13. Disposal considerations

Waste treatment methods

Tensorgrip M80AA High Temp Contact Adhesive

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

Air transport notes 1. <75kg, 2. <150kg

UN Number

UN No. (DOT) Limited Quantity <1L, Aerosol

UN No. (ICAO) 1950

UN proper shipping name

Proper shipping name (DOT) Aerosols, Flammable (Isobutane, Propane)

Proper shipping name (IMDG) CHEMICAL UNDER PRESSURE, FLAMMABLE, N.O.S.

Proper shipping name (ICAO) CHEMICAL UNDER PRESSURE, FLAMMABLE, N.O.S.

Transport hazard class(es)

DOT hazard class 2.1

Transport labels



Packing group

Not applicable.

15. Regulatory information

Inventories

US - TSCA

Present.

Methylene Chloride

16. Other information

Revision date 3/9/2015

Revision 1

Supersedes date 8/11/2014

SDS No. 20702

Tensorgrip M80AA High Temp Contact Adhesive

Hazard statements in full	H223 Flammable aerosol. H280 Contains gas under pressure; may explode if heated. H301 Toxic if swallowed. H312 Harmful in contact with skin. H315 Causes skin irritation. H319 Causes serious eye irritation. H332 Harmful if inhaled. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness. H351 Suspected of causing cancer. H373 May cause damage to organs through prolonged or repeated exposure. USH03 May displace oxygen and cause rapid suffocation
ACA HMIS Health rating.	Slight hazard. (1)
ACA HMIS Flammability rating.	Ignites easily. (3)
ACA HMIS Physical hazard rating.	Normally stable. (0)
ACA HMIS Personal protection rating.	B

The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. Given the variety of factors that can affect the use and application of this product, many of which are solely within the user's knowledge and control, the user is responsible for determining whether the manufacturer of this product is fit for a particular purpose and suitable for users' method of use or application. It is essential that the user evaluate this product, not the manufacturer, to determine whether it is fit for a particular purpose and suitable for users' method of use or application